

## FENDER FLARE INSTALLATION INSTRUCTION GMC SIERRA 07-13 FULL SIZE CREW CAB 5.8' BED

### Parts

Qty (1) Fender Flare Left Front (LF)  
Qty (1) Fender Flare Left Rear (LR)  
Qty (1) Fender Flare Right Front (RF)  
Qty (1) Fender Flare Right Rear (RR)

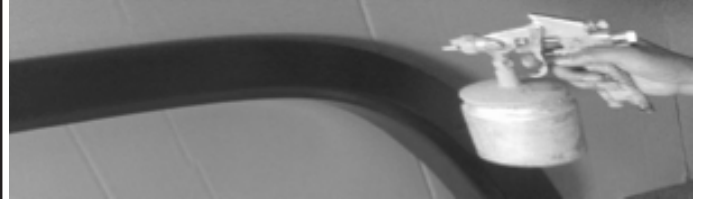
Qty (1) Rubber Seal (enough for four flares's outer edge)  
Qty (4) U-Clips & Flange Type-D Screws  
Qty (12) S-Clips & Truss Machine Screws  
Qty (38) Allen Bolt, Nut & Washer (Trox Bit required)  
Qty (8) Self Tapping Screws (see option B)

### Step 1. Pre-Installation



Pre-fit both driver side and passenger side fender flares to the vehicle before painting or installation. You may remove any moldings, strips or existing flares from the vehicle for fitting or installation. You can cut the fender flare to fit any body side molding.

### Step 2. Painting (optional)



Professional paint or body shop recommended to paint flares. Follow all the paint manufacture specifications to paint the flares. Clean fender flare surfaces with clean water and a mild detergent before painting, do not use lacquer thinner or any solvent based products.

### Step 3. Cleaning



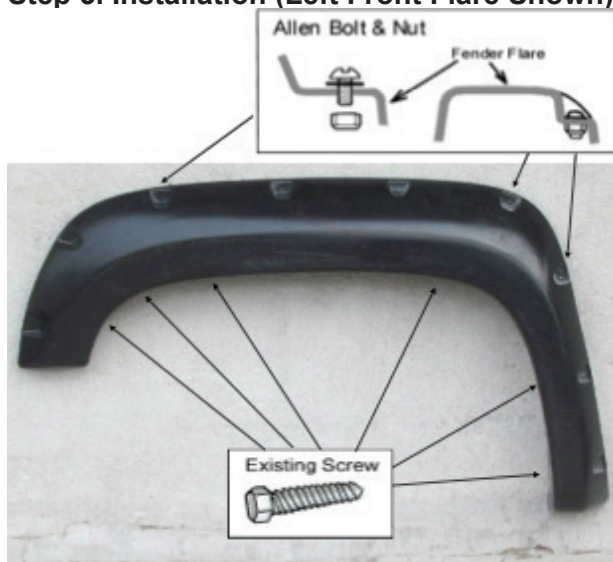
Wash and wipe dry the areas of contact on the vehicle body. Clean the surface and inside edge of the fender flare where the rubber seal is to be attached.

### Step 4. Apply Rubber Seal



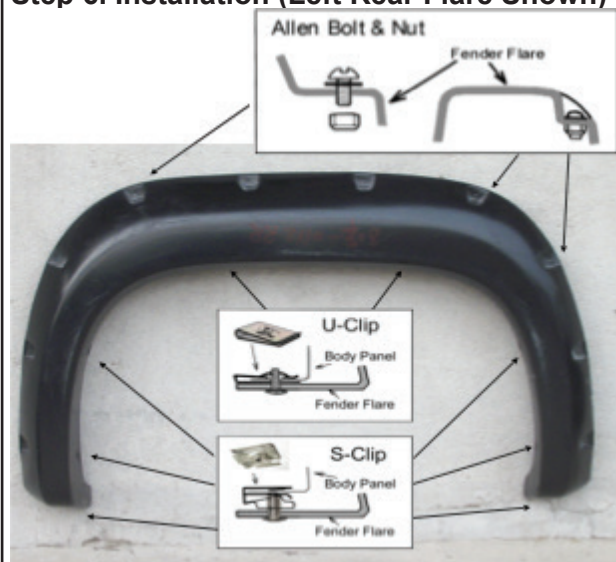
Apply rubber seal to the flare. Start at one end of the flare along the edge that comes in contact with the body panel. Apply pressure on the tape to ensure adhesion, and trim excess rubber seal at the end. To avoid bulge you may cut a notch in the edge of rubber seal at the inward angle curve, cut a V out for the outward angle curve.

### Step 5. Installation (Left Front Flare Shown)



Use torx bit to tighten allen bolt & put firmly on every pocket of the fender flares. **DO NOT OVER TIGHTEN!** Remove 6 existing screws from the fasteners on the vehicle. Place the flare on the vehicle. Reinstall the existing factory screws into the original location that were previously removed. Do not tighten the screws fully until the flare are aligned and extrusive against the body.

### Step 6. Installation (Left Rear Flare Shown)



Use torx bit to tighten allen bolt & put firmly on every pocket of the fender flares. **DO NOT OVER TIGHTEN!** Hold the flare in position on the vehicle, use a grease pencil to mark eight hole locations. Apply 2 U-Clips over two top marks, align with holes in flare. Apply 6 S-Clips over six lower marks, align with holes in flare. Adjust the clips in position, use 2 flange screws and 6 truss machining screws to secure it as shown.

**Option B:** If condition of fender prevents use of clips and clamps you can use the included self tapping screws to secure the flare to the fender.

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